Please Note:

All printers, operating systems and even image / pdf viewers all behave differently. These instructions are just to give you a basic idea how to set it up on your own system.
Always check the print preview before printing to make sure it looks right.

Mac

1) Open in Preview (it's probably the default app)
2) File -> Print
3) Set scale to whatever looks best (This may be different depending on your printer)
4) Adjust the margins to a small size if needed so the image doesn't get cut off during printing.
5) Check the print preview to make sure it all looks good.
    Tip: To get a clearer view click the PDF button on the lower left side of the window,
    then click "print to PDF" and take a peek.
6) Print.

Windows

1) Open in your favorite image editor, or Paint.
2) File -> Print
3) Page Scaling: None
4) Auto-Rotate and Center may need to be checked, look at the preview and use your best judgement.
5) Adjust the margins to a small size if needed so the image doesn't get cut off during printing.
6) Check the print preview to make sure it all looks good.
7) Print

(I don't have a PC, so these instructions are based on what a very kind visitor sent me.
As always, take a look at the print preview before printing to make sure it looks right.)

How To Make The Boxes:

The cutting, folding and glueing instructions are shown on the printout. While cutting out the template be sure to notice the fold lines, they won't be on the cut-out (the part that makes the actual box) so you'll need to keep the rest of the paper for reference.

These boxes work best printed on full sized card stock (paper will be a bit too flimsy) and you'll probably have to set your printer margins to the minimum.

The cut lines I've marked are faint so that they don't show up on your finished gift / trinket / party favor box but will hopefully be clear enough if you look closely. Also be careful to only cut the folding tab line to the square in the center not past it.

To make the folds nice and neat either use a folding tool from your local craft store or if you don't have one handy I've found a butter knife can work quite well.

I hope you enjoy them as much as I enjoyed making them :)

To Get More Printables:

http://www.mintprintables.com/
Print Tips including how to adjust margins (Mac or Windows):
http://www.mintprintables.com/print-tips/